

4-Flute



Uncoated



AlTiN Coated



TiCN Coated

4-Flute, Square & Corner Radius, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	Uncoated Part #	AlTiN Coated Part #	TiCN Coated Part #
1/64	.0156	.023	1-1/2	—	1/8	RE10101	RE10301	—
1/64	.0156	1/32	1-1/2	—	1/8	RE10901	RE11101	RE11301
1/32	.0313	1/16	1-1/2	—	1/8	RE10102	RE10302	—
1/32	.0313	1/8	1-1/2	—	1/8	RE10902	RE11102	RE11302
3/64	.0469	3/32	1-1/2	—	1/8	RE10103	RE10303	—
3/64	.0469	1/8	1-1/2	—	1/8	RE10903	RE11103	RE11303
1/16	.0625	1/8	1-1/2	—	1/8	RE10104	RE10304	—
1/16	.0625	1/4	1-1/2	—	1/8	RE10904	RE11104	RE11304
5/64	.0781	1/8	1-1/2	—	1/8	RE10105	RE10305	—
5/64	.0781	1/4	1-1/2	—	1/8	RE10905	RE11105	RE11305
3/32	.0938	3/16	1-1/2	—	1/8	RE10106	RE10306	—
3/32	.0938	3/8	1-1/2	—	1/8	RE10906	RE11106	RE11306
7/64	.1094	3/8	1-1/2	—	1/8	RE10907	RE11107	RE11307
1/8	.1250	1/4	1-1/2	—	1/8	RE10108	RE10308	—
1/8	.1250	1/2	1-1/2	—	1/8	RE10908	RE11108	RE11308
1/8	.1250	1/2	1-1/2	.015	1/8	—	RE14704	—
1/8	.1250	1/2	1-1/2	.020	1/8	—	RE14706	—
1/8	.1250	1/2	1-1/2	.030	1/8	—	RE14708	—
1/8	.1250	3/4	2-1/4	—	1/8	RE12108	RE12508	RE12908
1/8	.1250	3/4	2-1/4	.015	1/8	—	RE24701	—
1/8	.1250	3/4	2-1/4	.020	1/8	—	RE24702	—
1/8	.1250	3/4	2-1/4	.030	1/8	—	RE24703	—
1/8	.1250	1	3	—	1/8	RE12308	RE12708	RE13108
1/8	.1250	1	3	.015	1/8	—	RE25001	—
1/8	.1250	1	3	.020	1/8	—	RE25002	—
1/8	.1250	1	3	.030	1/8	—	RE25003	—
9/64	.1406	9/16	2	—	3/16	RE10909	RE11109	RE11309
5/32	.1563	5/16	2	—	3/16	RE10110	RE10310	—
5/32	.1563	9/16	2	—	3/16	RE10910	RE11110	RE11310
11/64	.1719	5/8	2	—	3/16	RE10911	RE11111	RE11311
3/16	.1875	3/8	2	—	3/16	RE10112	RE10312	—
3/16	.1875	5/8	2	—	3/16	RE10912	RE11112	RE11312
3/16	.1875	5/8	2	.015	3/16	—	RE14710	—
3/16	.1875	5/8	2	.020	3/16	—	RE14712	—
3/16	.1875	5/8	2	.030	3/16	—	RE14714	—
3/16	.1875	3/4	2-1/2	—	3/16	RE12112	RE12512	RE12912
3/16	.1875	3/4	2-1/2	.015	3/16	—	RE24704	—



Tolerances	Diameter	Shank	Radius
1/64"-7/64"	+0.000, -0.001	-0.0001, -0.0004	+0.0002, -0.0002
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
9/16"-1-1/4"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



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